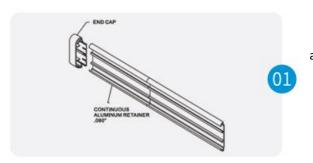
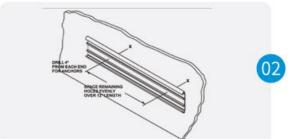


PRODUCT INSTALLATION MANUAL

PHR-616F Product Installation

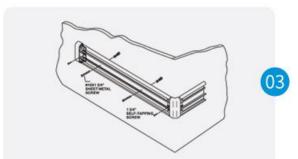


Cut aluminum retainer to desired length, leaving allowance for end caps, See Figure 1.

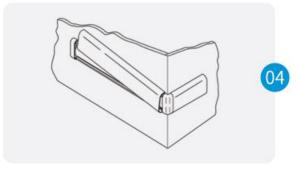


Drill holes in centerline of retainer using 1/4"drill bit. Position retainer on wall allowing for end caps/ DR corners. Level and mark holes. See Figure 2.

NOTE: For concrete or brick wall installation, drill 1/4"holes, 3/8"from each end of retainer for end caps/corners.



Drill marked holes on wall using a 1/4"drill bit and position Alligator anchors into holes. Mount retainer on wall and tighten screws to secure. Slide end caps and corners onto the retainer and secure. leaving a 1/16" gap between returns/corners and retainer to allow for adjustment. See Figure 3.



Cut the impact bumper to the length between the inside edge of the end caps/corners. Position and snap bumper in place. Cut the cover to length between end caps and/or corners. (Note: Trim factory edges square before installation). Position cover on retainer and adjust returns and/or corners for a tight fit. Push cover over the retainer un tilit snaps into place. See Figure 4.